

Work Order ID 61056

Wednesday, August 04, 2010 2:53:12 PM



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Item ID: D206-628-022BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH, Blue

Start Date: 8/4/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 8/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: *[Signature]*

Date: 8-10-04

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100	DOCUMENT CONTROL	0.00							
DC	Memo	0.00							
Document Control	Photocopy blue file and type labels as per PPP D206-628-022 CHG 003								
110	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	Memo	0.00							
Quality Control									

←

8/10/03

8/10/24

8-10-04
②

10/8/31 2008

12
14

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Item ID: D206-628-022BL

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step RH, Blue

Start Date: 8/4/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 8/17/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-628-022 Location: _____ PPP Rev: <u>6</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

6/10/28 (2)

10/09/28 HJ

*ME
10-9-8*

Picklist Print

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Work Order ID: 61056

Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevF: add D2724-042 DD 09.11.17 verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-14A Bolt		Purchased	No				Each	71.0000	4	8			
-----------------	--	-----------	----	--	--	--	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST357	55	
114752	55	
ST358	16	
113359	16	

AN4-15A Bolt		Purchased	No				Each	313.0000	8	16			
-----------------	--	-----------	----	--	--	--	------	----------	---	----	--	--	--

Location	Loc Qty	Loc Code
ST358	313	
114784	21	
115108	292	

AN960JD416 Washer	NAS1149D0463J	Purchased	No				Each	0.0000	12	24			
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D2724-042 206L Step Assembly		Manufactured	No				Each	0.0000	1	2			
---------------------------------	--	--------------	----	--	--	--	------	--------	---	---	--	--	--

61056
B61886 10/1/09

8/10/10
206L Step Assembly

Picklist Print

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Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 2.00

Required Qty: 2.00

D2731-7 Manufactured No

Each

83.0000

4

8



Mounting Lug



60996 10/15/10 (2)

Location

Loc Qty

Loc Code

ST470

83

52330

35

55773

8

59202

40

ATTN: BLUE

D2732 +8 @ 3.0"

Manufactured No

f

331.0410

0.25

0.526316



Rubber Extrusion



B56516 10/10/10

Location

Loc Qty

Loc Code

ST412

331.041

56516

331.041

D3394-043

Manufactured No

Each

65.0000

4

8



Lug Assembly



B53353 10/18/10
B60975X 10/15/10

Location

Loc Qty

Loc Code

ST475

65

45365

9

52331

45

55772

11

ATTN: BLUE

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Shop Packet Print

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Parent Item: D206-628-022BL

Parent Item Name: Heli-Access-Step RH, Blue

Start Date: 8/4/2010

Required Date: 8/17/2010

Start Qty: 2.00

Required Qty: 2.00

MS21042L4

Purchased

No

Each

3,365.000

12

24



10/8/21 SP

20

572 Nut

Location

Loc Qty

Loc Code

ST300

3365

113422

68

114523

28

114718

16

114784

1253

~~115108~~

2000

24

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Shop Packet Print

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